



## Customized Adhesive Solutions

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# NGAC G907-66

# Technical Bulletin

## General Purpose Structural Adhesive

### Description:

NGAC G907-66 is a medium viscosity and thixotropic polyamide adhesive system utilized extensively in industrial and structural applications.

### Advantages and Applications:

The NGAC G907-66 provides excellent chemical, mechanical resistance, as well as, overall toughness. The NGAC G907-66 is easily mixed and cured at room temperature and provides excellent adhesion to glass, ceramic, metal and plastic

NGAC G907-66 features the following characteristics that enable ease of use.

### Properties:

	Typical Value
Color	Light Blue
Mixed Viscosity	43,000 cps
Thixotropic Index	1.7
Mix Ratio by Weight (R/H)	1/1
Hardness Shore D	80
Operating Temperature:	-65 to 110°C
Lap Shear, alum to alum	2000 psi
Pot Life	1 hour

### Cure Schedule:

Temperature	25C	65C
Time	24 -72h	4 hours

For additional information or assistance, please call  
**978-436-9600**

All values reported above are typical values and are for reference use only. These values are not intended for use in developing specifications. Application testing under specific conditions should be performed to determine actual results and fitness for use.